

Installation Manual

Installation and Appliance Setup

INSTALLER: Leave this manual with party responsible for use and operation.

OWNER: Retain this manual for future reference.

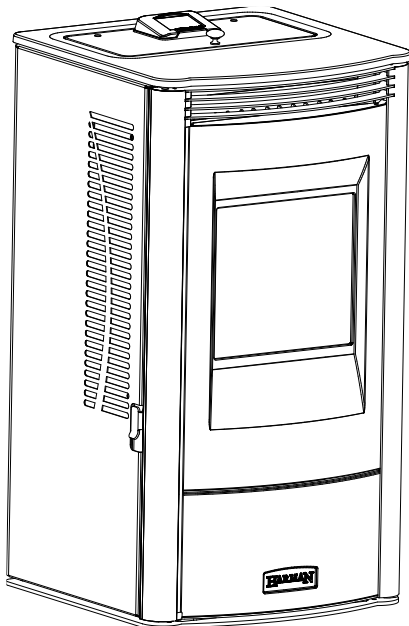
NOTICE: SAVE THESE INSTRUCTIONS

HARMAN®

BUILT TO A STANDARD, NOT A PRICE

Model(s):

Allure50 EVO Freestanding Pellet Stove



CAUTION

Check building codes prior to installation.

- Installation **MUST** comply with local, regional, state and national codes and regulations.
- Contact local building or fire officials about restrictions and installation inspection requirements in your area.

WARNING



Please read this entire manual before installation and use of this pellet fuel-burning room heater.

Failure to follow these instructions could result in property damage, bodily injury or even death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not overfire - If any external part starts to glow, you are overfiring. Reduce feed rate. Overfiring will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

WARNING



HOT SURFACES!

Glass and other surfaces are hot during operation AND cool down.

Hot glass will cause burns.

- Do not touch glass until it is cooled
 - **NEVER** allow children to touch glass
 - Keep children away
 - **CAREFULLY SUPERVISE** children in same room as stove.
 - Alert children and adults to hazards of high temperatures.
- High temperatures may ignite clothing or other flammable materials.**
- Keep clothing, furniture, draperies and other flammable materials away.

CAUTION

Tested and approved for wood pellet fuel only. Burning of any other type of fuel voids your warranty.

Safety Alert Key:

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the stove or to property.

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→ = Contains updated information

1 Product Specific and Important Safety Information

A. Appliance Certification

MODEL:	Allure50 EVO Pellet Stove
LABORATORY:	CETIAT
REPORT NO.	1931336
TYPE:	Pellet Fueled/Supplementary For Residential Use
STANDARD(s):	EN 14785 - EN 60355-2-02 / EN 60730-1 / EN 61000-6-2 / EN 61000-6-3 EU Regulation 305/2011 Level 3 attestation of conformity system
ELECTRICAL RATING	230 VAC, 50 Hz, Start 1.75 AMPS, Run 1.25 AMPS
MAX RATED AMBIENT ROOM TEMPERATURE	40° C (104° F)
GLASS SPECIFICATIONS	5mm Ceramic Glass

U.S. ENVIRONMENTAL PROTECTION AGENCY Export stove. May not be operated within the United States.

Overvoltage category: CAT II; the unit is for household use and not industrial processes.

B. BTU & Efficiency Specifications

Applied Draft: 12 Pa	
Flue Gas Temperature: 162 ° C	
Thermal Output: Nominal: 10 kW / Reduced: 4.8 kW	
CO Concentration (at 13% O₂) - Nominal Heat Output: 0.02%, Reduced Heat Output: 0.06%	
Energy Efficiency: Normal: 92%, Reduced: 95%	
Input Rating Max: 2.31 kg/hr	
Vent Size:	76mm (3")
Hopper Capacity:	42 kg
Fuel	Wood Pellet

This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.

2 Getting Started

A. Design and Installation Considerations

1. Appliance Location

NOTICE: Check building codes prior to installation.

- Installation MUST comply with local, regional, state and national codes and regulations.
- Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation

Consideration must be given to:

- Safety, convenience, traffic flow.
- Placement of the chimney and chimney connector.
- If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.
- Installing an optional outside air kit would affect the location of the vent termination.

NOTICE: Locating the appliance in a location of considerable air movement can cause intermittent smoke spillage from appliance. Do not locate appliance near:

- Frequently open doors
- Central heat outlets or returns

Since pellet exhaust can contain ash, soot or sparks, you must consider the location of:

- Windows
- Air Intakes
- Air Conditioner
- Overhang, soffits, porch roofs, adjacent walls
- Landscaping, vegetation

When locating vent and venting termination, vent above roof line when possible.

WARNING



Risk of Fire!

Damaged parts could impair safe operation. Do NOT install damaged, incomplete or substitute components.

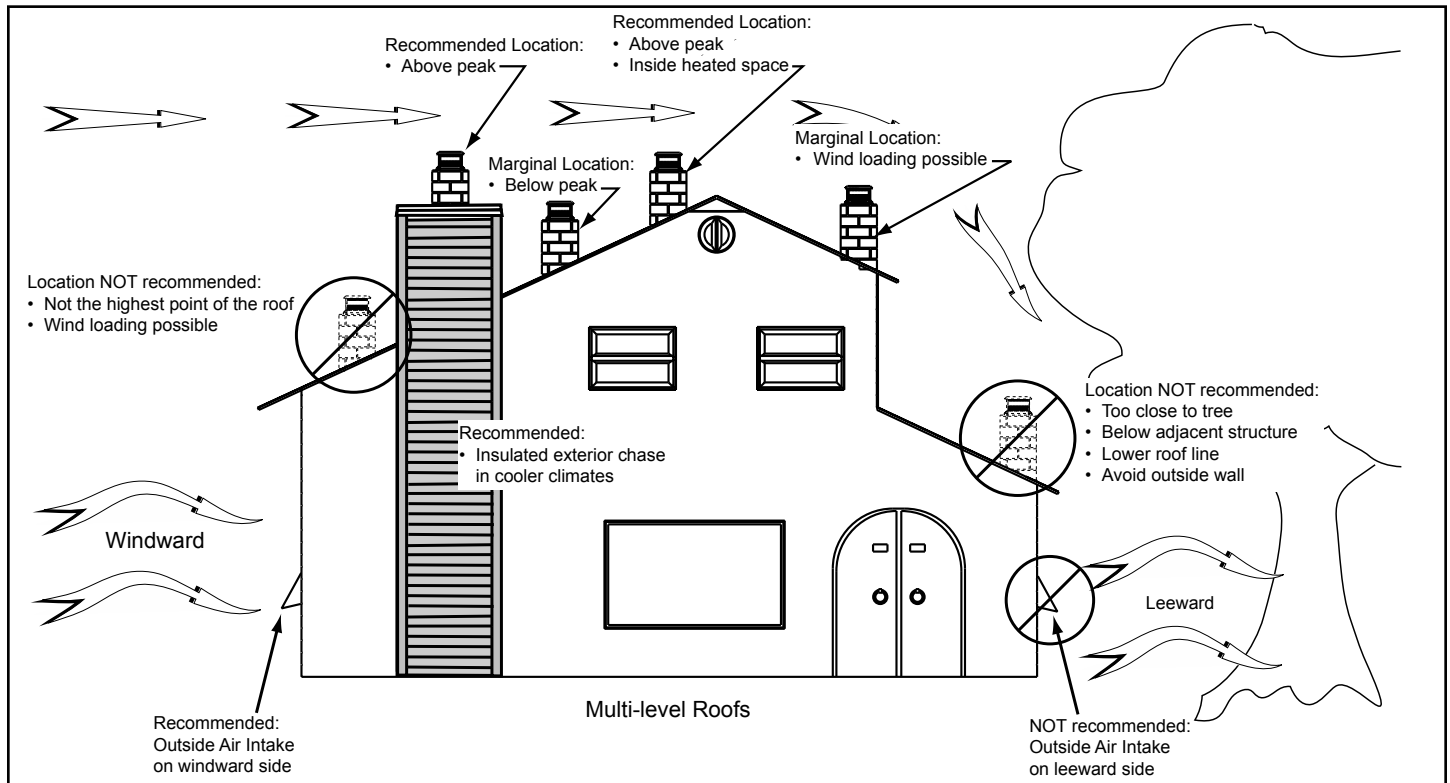


Figure 2.1

B. Tools And Supplies Needed

Tools and building supplies normally required for installation, unless installing into an existing masonry fireplace:

- Reciprocating Saw
- Hammer
- Phillips Screwdriver
- Tape Measure
- Level
- Non-Combustible Sealant
- Gloves
- Safety Glasses
- Electric Drill & Bits
- **May also need:**
 - Vent Support Straps
 - Venting Paint

C. Inspect Appliance and Components



- Carefully remove the appliance and components from the packaging.
- Report to your dealer any parts damaged in shipment, particularly the condition of the glass.
- **Read all of the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

DO NOT:

- *Install or operate damaged appliance.*
- *Modify appliance.*
- *Install other than as instructed by Hearth & Home Technologies.*
- *Operate the appliance without fully assembling all components.*
- *Overfire.*
- *Install any component not approved by Hearth & Home Technologies.*
- *Install parts or components not Listed or approved.*
- *Disable safety switches.*

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.


For assistance or additional information, consult a qualified installer, service agency or your dealer.

 WARNING	
	RISK OF FIRE OR EXPLOSION! DAMAGED PARTS COULD IMPAIR SAFE OPERATION. DO NOT install damaged, incomplete or substitute components. Keep appliance dry.

Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by the following actions:

- Installation and use of any damaged appliance or vent system component.
- Modification of the appliance or vent system.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.

Any such action may cause a fire hazard.

 WARNING	
<i>Risk of Fire, Explosion or Electric Shock! DO NOT use this appliance if any part has been under water. Call a qualified service technician to inspect the appliance and to replace any part of the control system which has been under water.</i>	

This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.

3 Clearances

A. Appliance Dimension Diagram

Dimensions are actual appliance dimensions. Use for reference only.

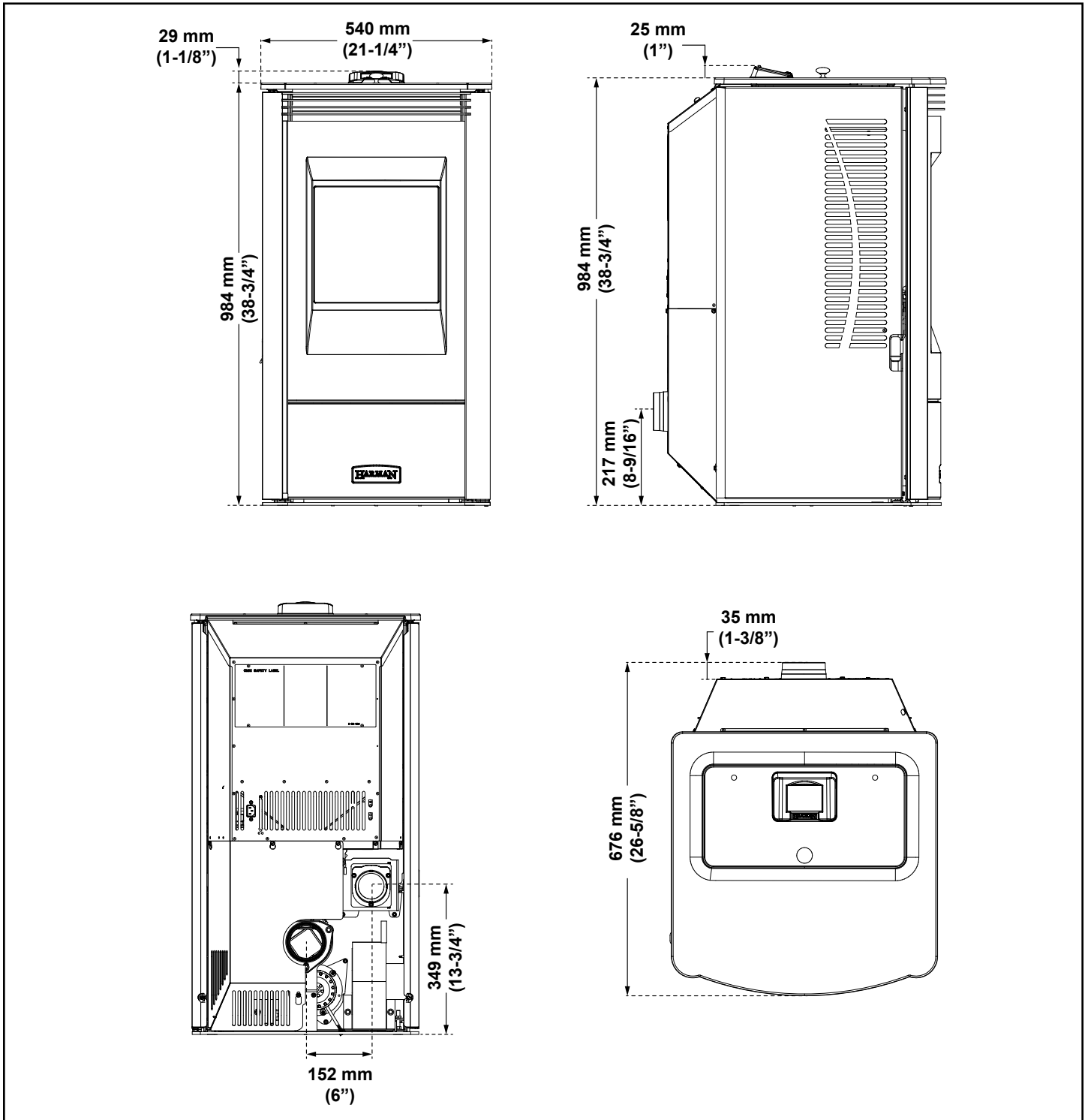


Figure 3.1

B. Non-Combustible Materials Specification

Material which will not ignite and burn. Such materials are those consisting entirely of steel, iron, brick, tile, concrete, slate, glass or plasters, or any combination thereof.

C. Combustible Materials Specification

Materials made of or surfaced with wood, compressed paper, plant fibers, plastics, or other material that can ignite and burn, whether flame proofed or not, or plastered or unplastered shall be considered combustible materials.

D. Clearances to Combustibles

When selecting a location for the appliance it is important to consider the required clearances to walls (see Figure 3.2).



WARNING

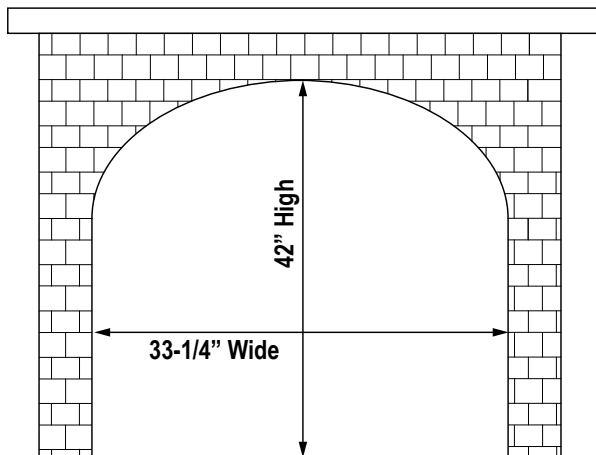
RISK OF FIRE OR BURNS! Provide adequate clearance around air openings and for service access. Due to high temperatures, the appliance should be located out of traffic and away from furniture and draperies.

NOTICE: Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY. Actual installation may vary due to individual design preference.

Place the stove away from combustible walls at least as far as shown in Figure 3.2.

Note that the clearances shown are minimum for safety but do not leave much room for access when cleaning or servicing. Please take this into account when placing the stove.

When installing the unit into an alcove it is important to consider the required clearances listed below.



Height = 52", Width = 48-1/4", Depth = 10"

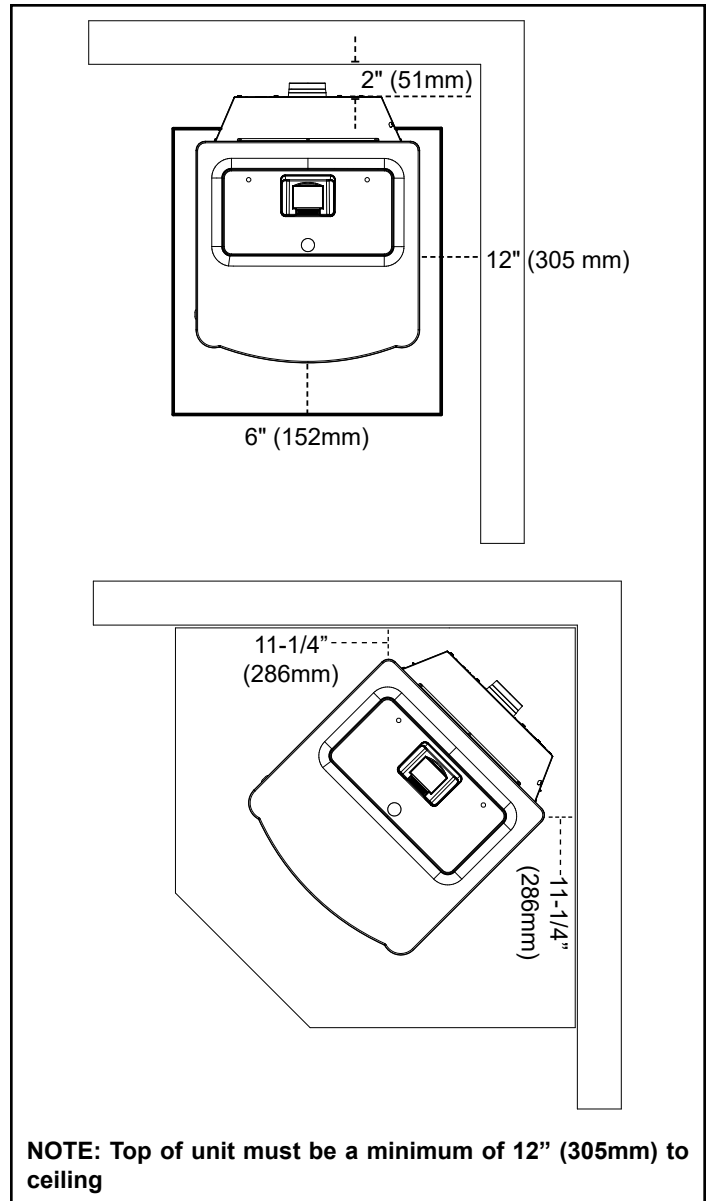


Figure 3.2



CAUTION

THIS APPLIANCE MUST BE VENTED TO THE OUTSIDE.

NOTICE: Clearances may only be reduced by means approved by the regulatory authority having jurisdiction.

Due to high temperatures, the stove should be placed away from traffic, furniture and draperies.

Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burns to skin and/or clothing.

Young children should be carefully supervised when they are in the same room as the stove.

Clothing and other flammable materials should not be placed on or near this unit.

E. Floor Protection

Parallel Installation:

Place the stove on a noncombustible floor or floor protector that extends a minimum of 6" (152mm) to the front of the load door opening, 6" (152mm) to the sides of the door opening, and 1" (25mm) to the rear.

The minimum floor protector material is 20 gauge sheet metal. Other floor protector materials are ceramic tile, stone, brick, etc. Figure 3.3

Minimum Size floor protection is 25-5/8" wide By 25-3/8" deep (651mm X 645mm).

*Floor protection dimensions for the front and sides are measured from the appliance door opening.

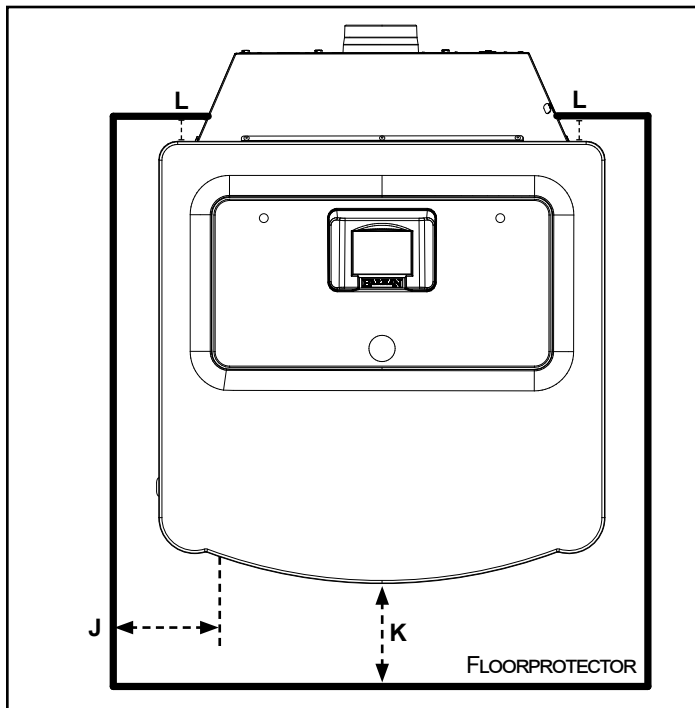


Figure 3.3

Floor Protection Requirements		
J	Sides	152mm (6")
K	Front	152mm (6")
L	Rear	25 mm (1")

Corner Installation:

Minimum size floor protection for a corner installation hearth pad is 25-5/8" wide By 25-3/8" deep (651mm X 645mm). **Note: Floor protector WILL NOT touch the wall using minimum clearances.**

If corner floor protection is desired to touch the wall, the floor protection will need to be at least 40" x 40" (1016mm x 1016mm). **Note: This will allow the floor protection to touch the wall as shown. Figure 3.4.**

Alternate floor protector dimension may be used as long as they satisfy the measurement requirements.

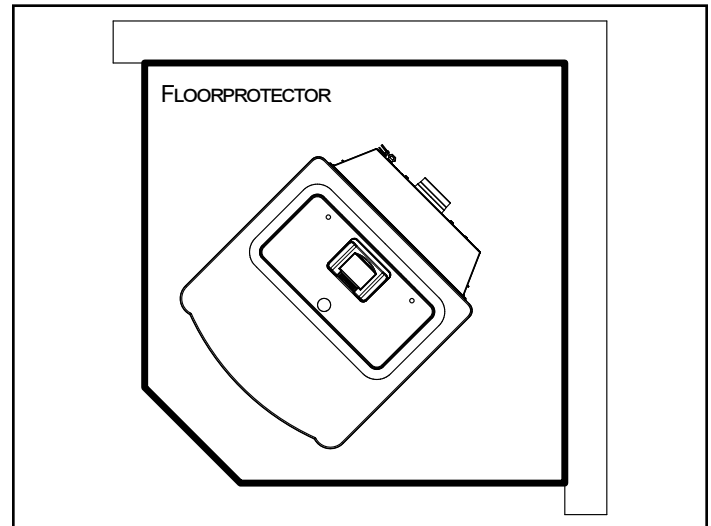


Figure 3.4

4 Termination Location and Vent Information

A. Vent Termination Minimum Clearances

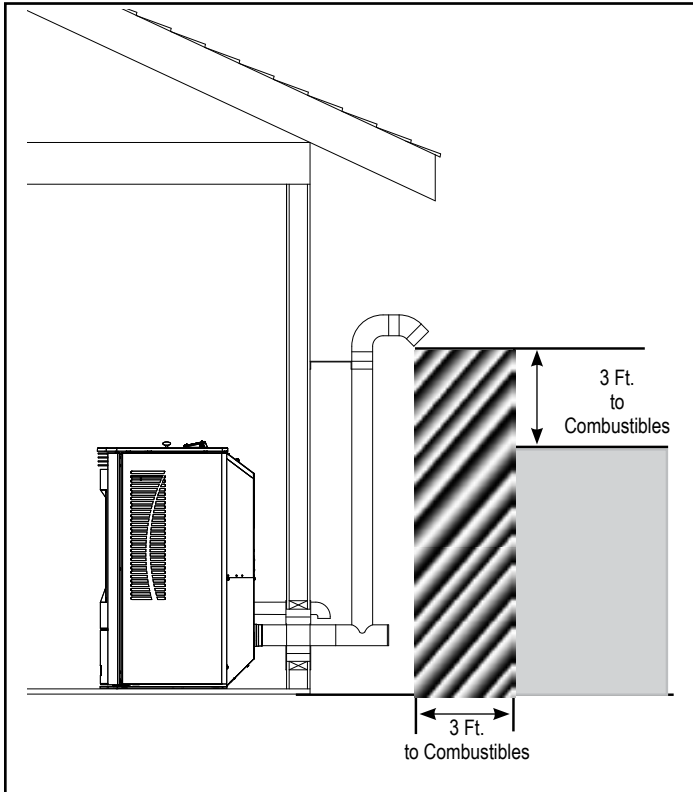


Figure 4.1

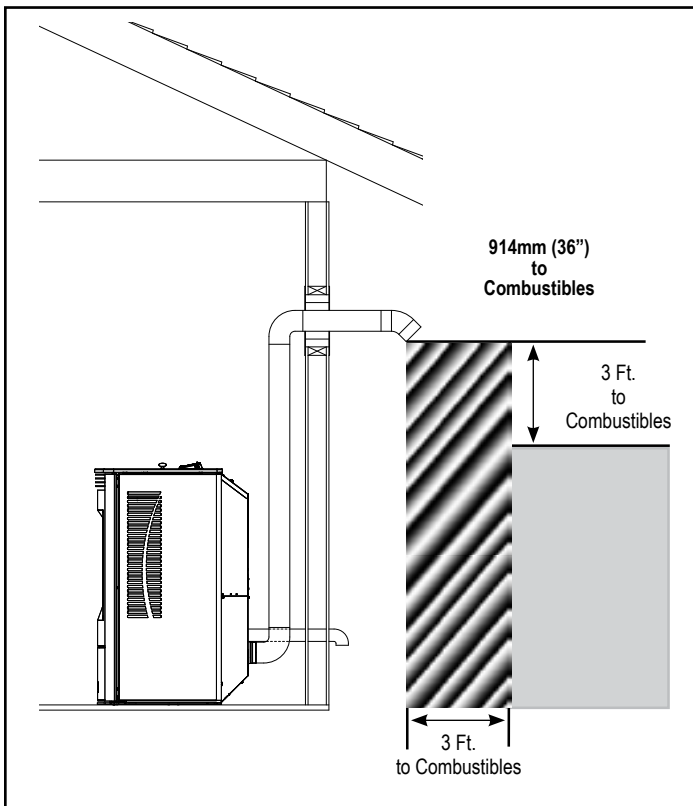


Figure 4.2

Note: Follow venting manufacturer's recommendations for sealing pipe joints.

#1 Preferred method (Figure 4.1)

This method provides excellent venting for normal operation and allows the stove to be installed closest to the wall. Two inches from the wall is safe; however, four inches allows better access to remove the rear panel. The vertical portion of the vent should be three to five feet high. This vertical section will help provide natural draft in the event of a power failure.

Do not place joints within wall pass-through.

THE CHIMNEY MUST BE OF A TYPE SUITABLE FOR SOLID-FUEL BURNING.

 WARNING
THE CHIMNEY AND CONNECTOR MUST BE MAINTAINED IN GOOD CONDITION AND KEPT CLEAN.


 CAUTION
DO NOT USE MAKESHIFT COMPROMISES WHEN INSTALLING THIS APPLIANCE. DAMAGE AND/OR INJURY MAY RESULT.

#2 Preferred method (Figure 4.2)

This method also provides excellent venting for normal operation but requires the stove to be installed farther from the wall. The vertical portion of the vent should be three to five feet high and at least 1" from a combustible wall. This vertical section will provide natural draft in the event of a power failure.

If the stove is installed below grade be sure the vent termination is at least 12" above grade (**with outside air only**). The outlet must also be 1 foot from the house/building.

Do not place joints within wall pass-through.

 CAUTION
Keep combustible materials (such as grass, leaves, etc.) at least 3 feet away from the flue outlet on the outside of the building.

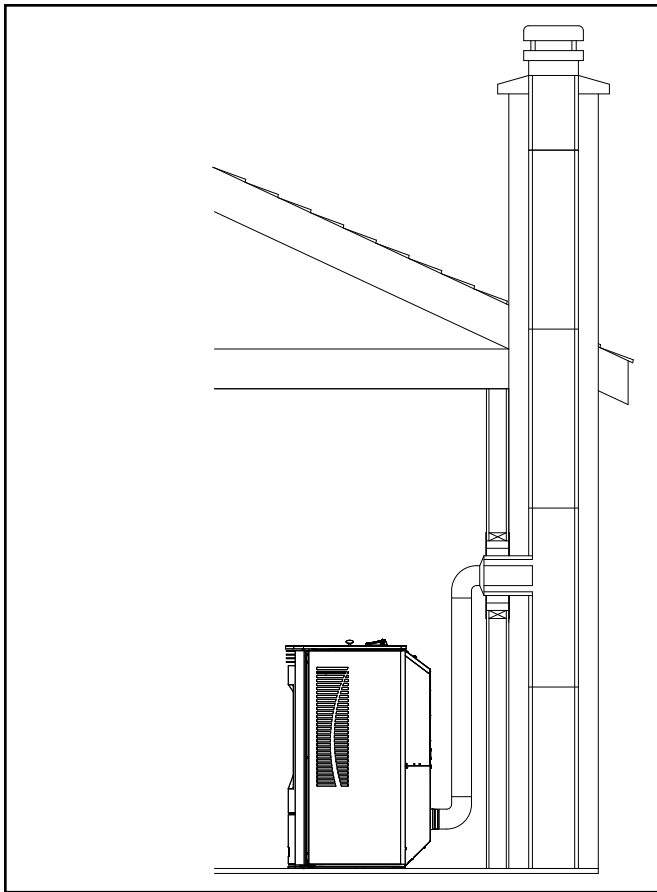


Figure 4.3

#3 Installing into an existing Masonry or Class A chimney (Figure 4.3)

This method provides excellent venting for normal operation. This method also provides natural draft in the event of a power failure. If the chimney condition is questionable* you may want to install a liner as in method #6.

*The chimney should be inspected and cleaned before installing your stove. If you discover that the chimney does not have a clay tile liner or has cracks or flaking of the tile liner you will need to install a stainless steel liner within the chimney. In most cases the inside diameter of this liner should be 4". Either flexible or rigid liner may be used for this purpose. *Refer to Method 5 & 6.*

Be sure to design the venting so that it can be easily cleaned.

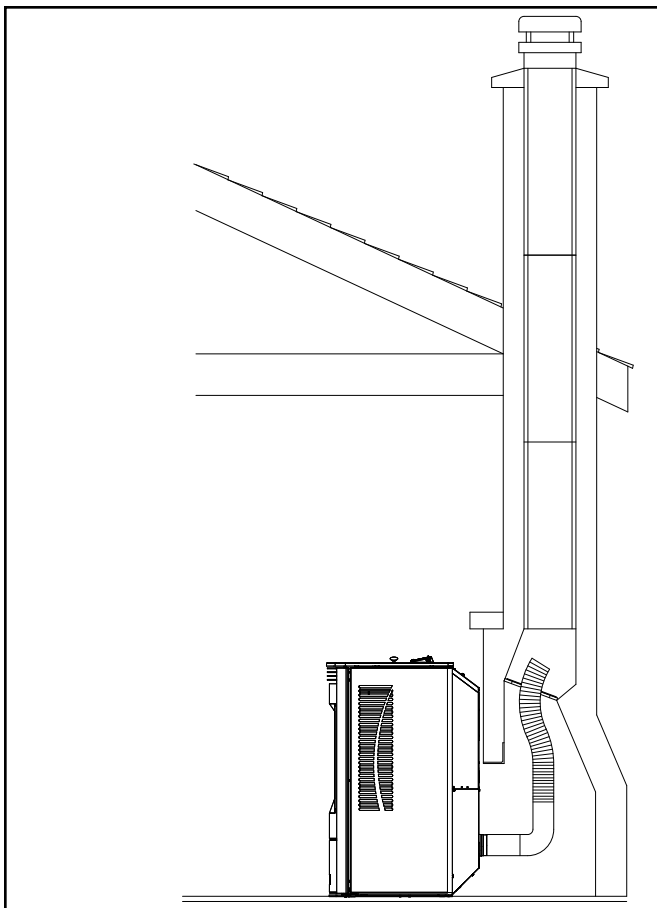


Figure 4.4

#4 Installing into an existing fireplace chimney (Figure 4.4)

This method provides excellent venting for normal operation. This method also provides natural draft in the event of a power failure. If the chimney condition is questionable* you may want to install a liner as in method #5.

*The chimney should be inspected and cleaned before installing your stove. If you discover that the chimney does not have a clay tile liner or has cracks or flaking of the tile liner you will need to install a stainless steel liner within the chimney. In most cases the inside diameter of this liner should be 4". Either flexible or rigid liner may be used for this purpose. *Refer to Method 5 & 6.*

The chimney should be sealed at the damper using a steel plate. Kaowool, mineral wool or an equivalent non-combustible insulation is recommended to be installed on top of the sealing plate to reduce the possibility of condensation. The connector pipe should extend through the smoke chamber to the base or into the first flue tile.

Be sure to design the venting so that it can be easily cleaned.

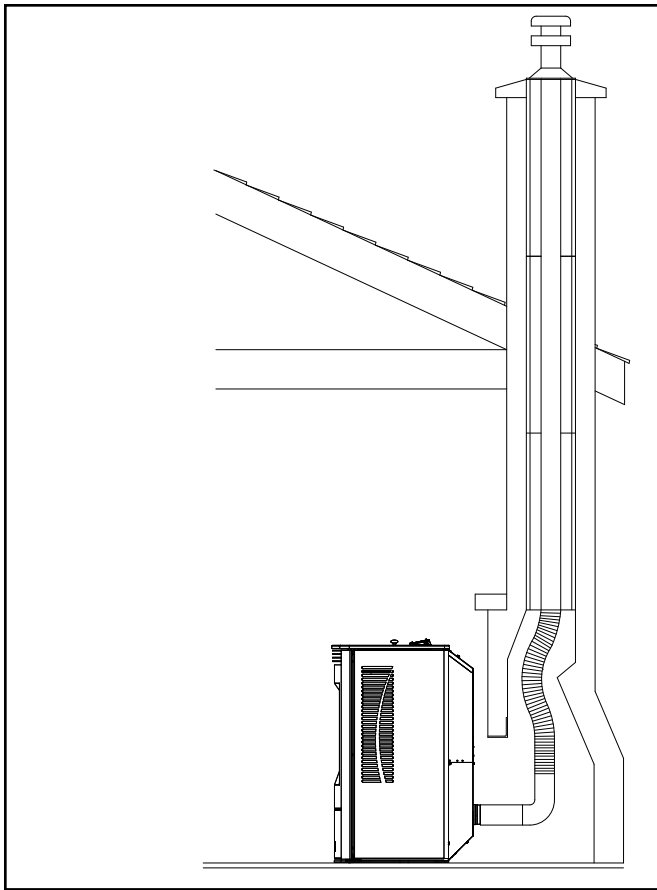


Figure 4.5

#5 Installing into an existing fireplace chimney (Figure 4.5) w/Full Liner

This method provides excellent venting for normal operation. This method also provides natural draft in the event of a power failure.

In this method a cap should also be installed on the chimney to keep out rain. Be sure to use approved pellet vent pipe fittings. Pipe size should be increased to 102 mm using this method.

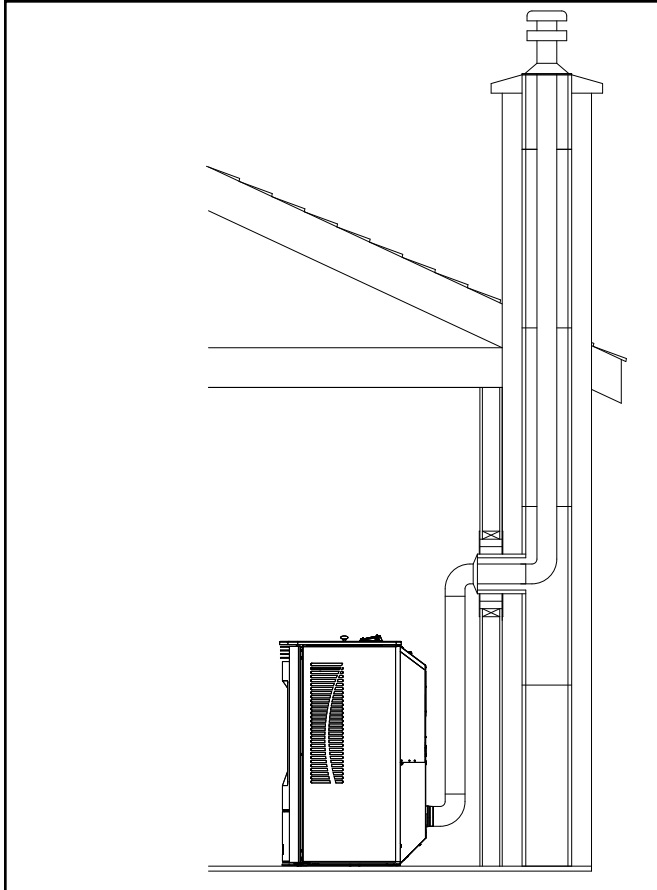


Figure 4.6

#6 Installing into an existing chimney (Figure 4.6) w/Full liner

This method provides excellent venting for normal operation. This method also provides natural draft in the event of a power failure.

The pipe or liner inside the chimney should be 102 mm diameter.

In this method a cap should also be installed on the chimney to keep out rain.

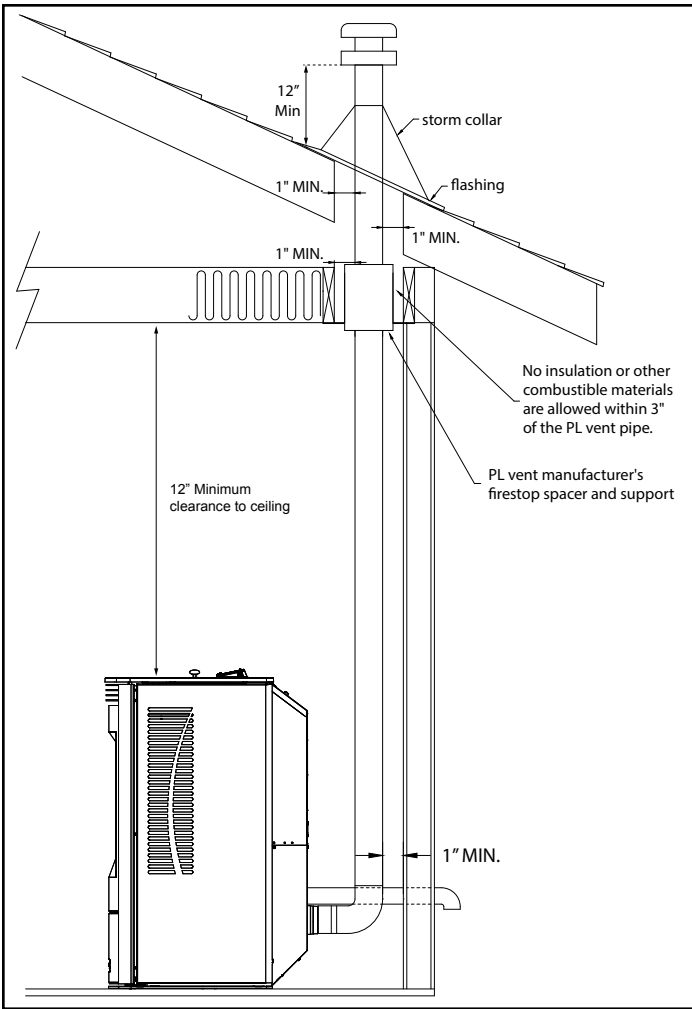


Figure 4.7

#7 Installing through the ceiling (Figure 4.7)

Follow PL vent manufacturers recommendations when using wall and ceiling pass through.

Do not place joints within wall pass-through.

 CAUTION
<p>DO NOT USE MAKESHIFT COMPROMISES WHEN INSTALLING THIS APPLIANCE. DAMAGE AND/OR INJURY MAY RESULT.</p>

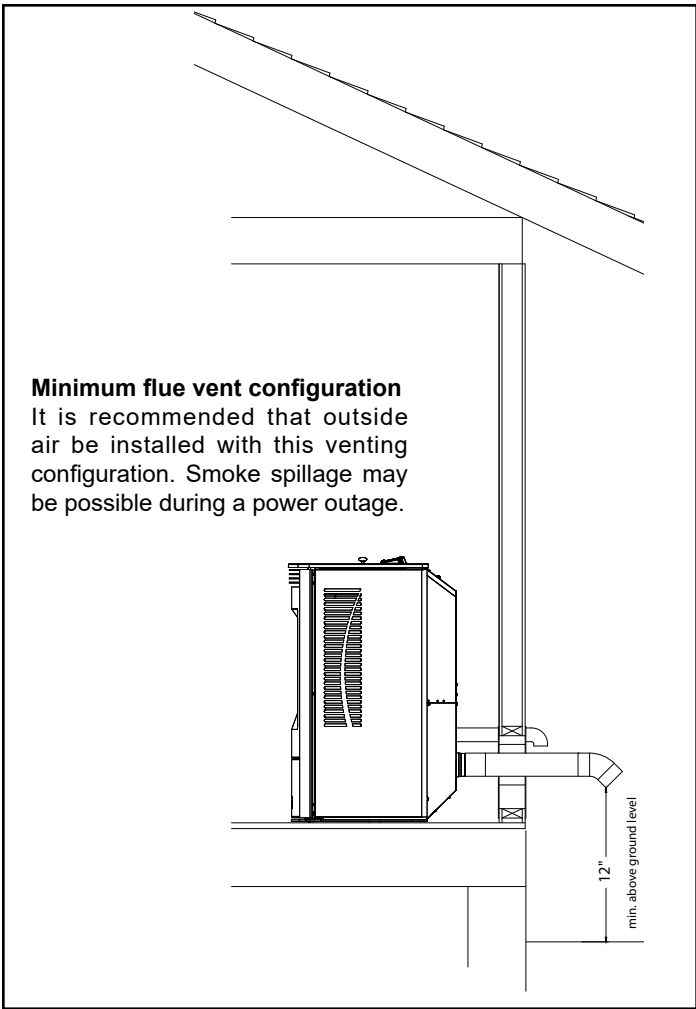


Figure 4.8

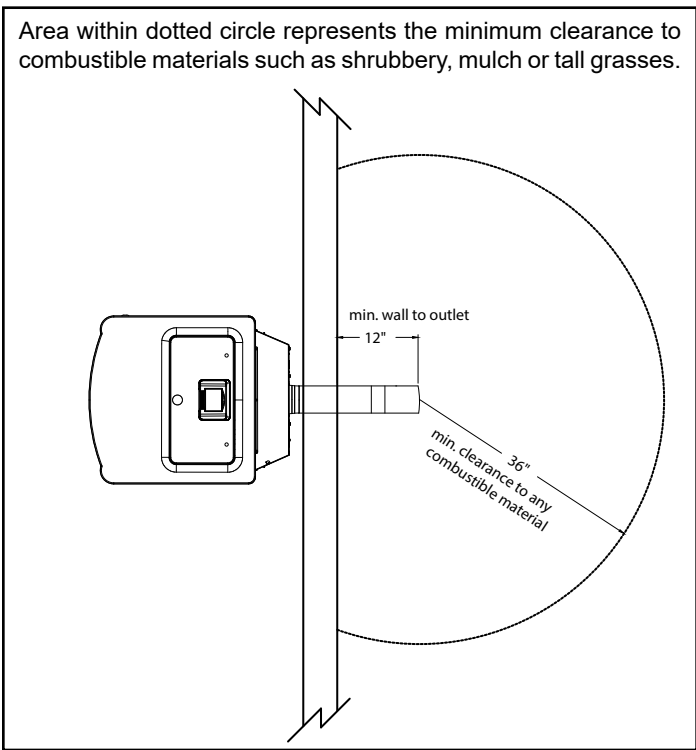


Figure 4.9

B. Chimney Diagram

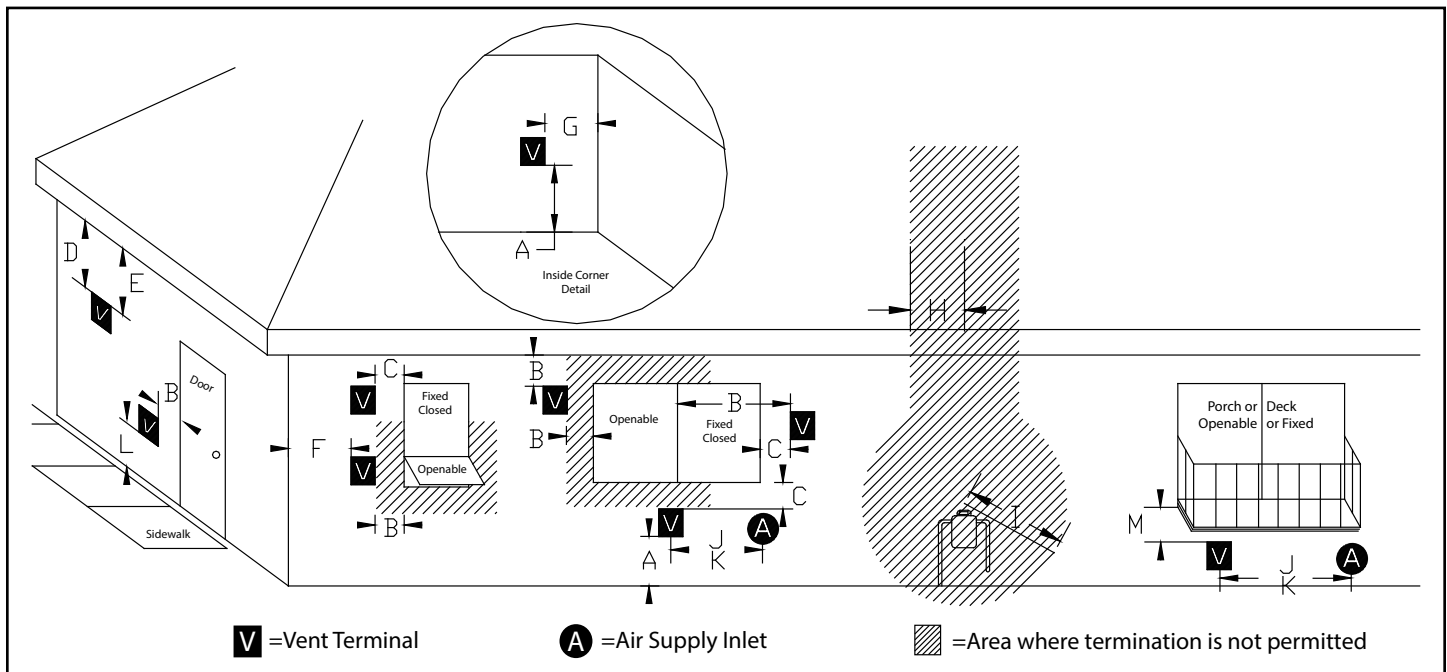


Figure 4.10

Requirements for Terminating the Venting



WARNING

Venting terminals must not be recessed into a wall or siding.

Always take into consideration the effect the prevailing wind direction or other wind currents will cause with flyash and /or smoke when placing the termination.

In addition, the following must be observed:

- A. The clearance above grade must be a minimum of 305 mm (12").
- B. The clearance to a window or door that may be opened must be a minimum of 1219 mm (48") to the side, 1219 mm (48") below the window/door, 305 mm (12") above the window/door. **(with outside air installed, 229 mm (9") to side and below)**
- C. A 305 mm (12") clearance to a permanently closed window is recommended to prevent condensation on the window.
- D. The vertical clearance to a ventilated soffit located above the terminal within a horizontal distance of 610 mm (24") from the center-line of the terminal must be a minimum of 457 mm (18").
- E. The clearance to an unventilated soffit must be a minimum of 305 mm (12").
- F. The clearance to an outside corner is 279 mm (11") from center of pipe.
- G. The clearance to an inside corner is 305 mm (12").

- H. A vent must not be installed within 914 mm (36") above a gas meter/regulator assembly when measured from the horizontal center-line of the regulator.
- I. The clearance to service regulator vent outlet must be a minimum of 1828 mm (72").
- J. The clearance to a non-mechanical air supply inlet to the building or the combustion air inlet to any other appliance must be a minimum of 1219 mm (48").
- K. The clearance to a mechanical air supply inlet must be a minimum of 305 mm (12"). **with outside air installed, 183 cm (6')**.
- L. The clearance above a paved sidewalk or a paved driveway located on public property must be a minimum of 213 cm (7').
- M. The clearance under a veranda, porch, deck or balcony must be a minimum of 305 mm (12"). **(B. also)**

Note: The clearance to vegetation and other exterior combustibles such as mulch is 914 mm (36") as measured from the center of the outlet or cap. This 914 mm (36") radius continues to grade.

Certain Local codes or regulations may require different clearances.

A vent shall not terminate directly above a side-walk or paved driveway which is located between two single family dwellings and serves both dwellings.

Only permitted if veranda, porch, deck, or balcony is fully open on a minimum of 2 sides beneath the floor.

C. Outside Air

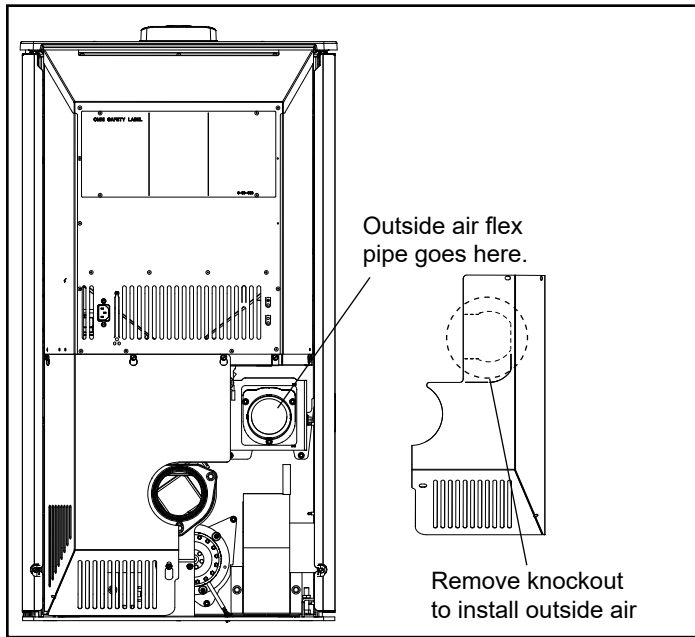


Figure 4.12

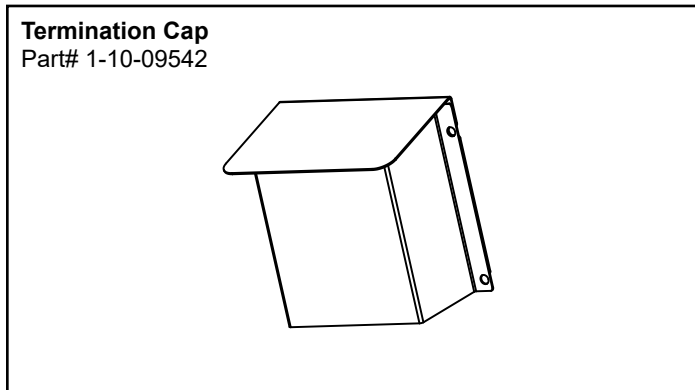


Figure 4.13

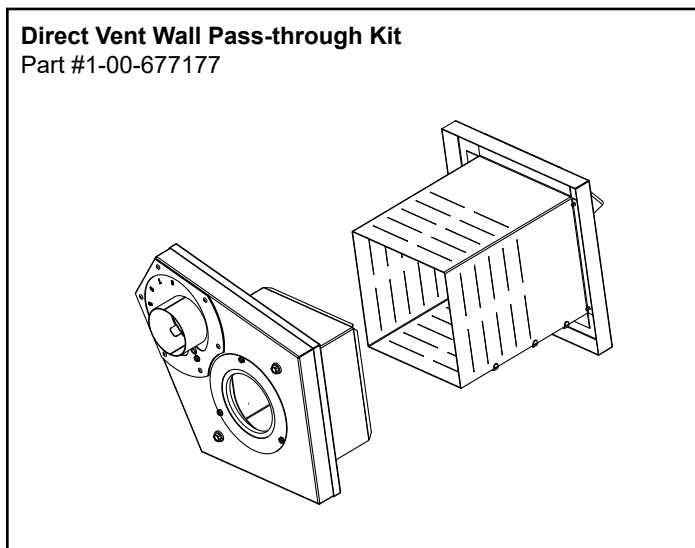


Figure 4.14

Outside Air:

Hearth & Home Technologies recommend attaching outside air in all installations, especially lower level and main floor locations.

Per national building codes, consideration must be given to combustion air supply to all combustion appliances. Failure to supply adequate combustion air for all appliance demands, may lead to back-drafting of those and other appliances.

When the appliance is side-wall vented: The air intake is best located on the same exterior wall as the exhaust vent outlet and located lower on the wall than the exhaust vent outlet.

When the appliance is roof vented: The air intake is best located on the exterior wall oriented towards the prevailing wind direction during the heating season.

The outside air connection will supply the demands of the pellet appliance, but consideration must be given to the total house demand. House demand may consume some air needed for the stove, especially during a power failure. It may be necessary to add additional ventilation to the space in which the pellet appliance is located. Consult with your local HVAC professional to determine the ventilation demands for your house.

To install outside air use 76 mm (3") non-combustible flex pipe. There is a break-away hole on the rear panel of the Allure50 EVO stove which must be removed before connecting the flex pipe, Figure 4.12. The pipe should be run outside and terminate to the side or below the vent pipe outlet so the flue outlet is more than 305 mm (12") from the inlet cover. The Termination Cap should be used to keep birds, rodents, etc. out of the pipe, Figure 4.13.

You may choose to use the optional Direct Vent Wall Pass-through Kit which incorporates the venting pass-through and outside air inlet into one component. Figure 4.14.

D. Locating Your Appliance & Chimney

Location of the appliance and chimney will affect performance.

- Install through the warm airspace enclosed by the building envelope. This helps to produce more draft, especially during lighting and die-down of the fire.
- Penetrate the highest part of the roof. This minimizes the effects of wind loading.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.
- Minimize the use of chimney offsets.
- Consider the appliance location relative to floor and ceiling and attic joists.



CAUTION

- DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.
- DO NOT CONNECT TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.

May allow flue gases to enter the house

E. Draft

Draft is the pressure difference needed to vent appliances successfully. When an appliance is drafting successfully, all combustion byproducts are exiting the home through the chimney.

Considerations for successful draft include:

- Negative pressure in the firebox
- Location of appliance and chimney

To measure the draft or negative pressure on your appliance use a magnahelic or a digital pressure gauge capable of reading 0 - 249 Pascals (Pa).

The appliance should be running on high for at least 15 minutes for the test.

With the stove running on high you should have a negative pressure equal to or greater than the number given in the chart below. If you have a lower reading than you find on the chart, your appliance does not have adequate draft to burn the fuel properly.

Minimum Vacuum Requirements:	50 Pa
-------------------------------------	--------------

Prior to installing the flue pipe, connect a draft meter. (The draft meter must have a minimum range of 0 - 124 Pa) Record the first reading. Connect flue pipe to stove and be sure all doors and windows in the home are closed. Record the second draft reading _____. If the second reading is more than 12 Pa lower than the first reading, check for possible restrictions or the need for outside air. For more information on the draft test procedure., refer to "Appliance Set-Up" Section B.

F. Negative Pressure



WARNING

Risk of Asphyxiation! Negative pressure can cause spillage of combustion fumes and soot.

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water heaters and other combustion appliances.
- Clothes dryers
- Location of return-air vents to furnace or air conditioning.
- Imbalances of the HVAC air handling system.
- Upper level air leaks such as:
 - Recessed lighting
 - Attic hatch
 - Duct leaks

To minimize the effects of negative air pressure:

- Install the outside air kit with the intake facing prevailing winds during the heating season.
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment.
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance.
- Avoid installing the appliance near doors, walkways or small isolated spaces.
- Recessed lighting should be a "sealed can" design.
- Attic hatches weather stripped or sealed.
- Attic mounted duct work and air handler joints and seams taped or sealed

NOTICE

Hearth & Home Technologies assumes no responsibility for the improper performance of the chimney system caused by:

- Inadequate draft due to environmental conditions
- Downdrafts
- Tight sealing construction of the structure
- Mechanical exhausting devices

G. Avoiding Smoke and Odors

Negative Pressure, Shut-down, and Power Failure:

To reduce the probability of back-drafting or burn-back in the pellet burning appliance during power failure or shut-down conditions, the stove must be able to draft naturally without exhaust blower operation. Negative pressure in the house will resist this natural draft if not accounted for in the pellet appliance installation.

Heat rises in the house and leaks out at upper levels. This air must be replaced with cold air from outdoors, which flows into lower levels of the house. Vents and chimneys into basements and lower levels of the house can become the conduit for air supply, and reverse under these conditions.

Outside Air

An outside air kit is recommended in all installations. The Outside Air Kit must be ordered separately.

Per national building codes, consideration must be given to combustion air supply to all combustion appliances. Failure to supply adequate combustion air for all appliance demands may lead to back drafting of those and other appliances.

When the appliance is roof vented (strongly recommended):

The air intake is best located on the exterior wall oriented towards the prevailing wind direction during the heating season.

When the appliance is side-wall vented:

The air intake is best located on the same exterior wall as the exhaust vent outlet and located lower on the wall than the exhaust vent outlet.

The outside air supply kit can supply most of the demands of the pellet appliance, but consideration must be given to the total house demand.

House demand may consume the air needed for the appliance. It may be necessary to add additional ventilation to the space in which the pellet appliance is located.

Consult with your local HVAC professional to determine the ventilation demands for your house.

Vent Pipe

Be sure to use approved pellet vent pipe wall and ceiling pass-through fittings to go through combustible walls and ceilings. Be sure to use a starting collar to attach the venting system to the stove. The starting collar must be secured to the flue stub with at least three screws, and sealed with high temp silicone caulking.

102 mm (4") stainless steel flex vent piping is only allowed for use in masonry fireplaces and chimneys or factory built wood-burning fireplaces with Class A metal chimneys.

Pellet venting pipe is constructed of two layers with air space between the layers. This air space acts as an insulator and reduces the outside surface temperature to allow a clearance to combustibles of only 25 mm (1"). The sections of pipe lock together to form an air tight seal in most cases; however, in some cases a perfect seal. Follow venting manufacturer's recommendations for sealing pipe joints.

Where passing through an exterior wall or roof, use silicone to maintain an effective vapor barrier at the location where the chimney or component penetrates to the exterior of the structure.

Vent Configurations:

To reduce probability of reverse drafting during shut-down conditions, Hearth & Home Technologies strongly recommends:

- Installing the pellet vent with a minimum vertical run of five feet.
- Installing outside air.

To prevent soot damage to exterior walls of the house and to prevent re-entry of soot or ash into the house:

- Maintain specified clearances to windows, doors, and air inlets, including air conditioners.
- Vents should not be placed below ventilated soffits. Run the vent above the roof.
- Avoid venting into alcove locations.
- Vents should not terminate under overhangs, decks or onto covered porches.
- Maintain minimum clearance of 305 mm (12") from the vent termination to the exterior wall. If you see deposits developing on the wall, you may need to extend this distance to accommodate your installation conditions.

Hearth & Home Technologies assumes no responsibility for, nor does the warranty extend to, smoke damage caused by reverse drafting of pellet appliances under shut-down or power failure conditions.

H. Fire Safety

To provide reasonable fire safety, the following should be given serious consideration:

- Install at least one smoke detector and CO detector on each floor of your home.
- Locate smoke detector away from the heating appliance and close to the sleeping areas.
- Follow the smoke detector manufacturer's placement and installation instructions and maintain regularly.
- Conveniently locate a Class A fire extinguisher to contend with small fires.
- In the event of a hopper fire:
 - Evacuate the house immediately.
 - Notify fire department.

WARNING



Fire Risk.

Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.
- Operating appliance without fully assembling all components.
- Do NOT Overfire.

Or any such action that may cause a fire hazard.

I. Inspect Appliance & Components

- Remove appliance and components from packaging and inspect for damage.
- Report to your dealer any parts damaged in shipment.
- **Read all the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

WARNING



Inspect appliance and components for damage. Damaged parts may impair safe operation.

- Do NOT install damaged components.
- Do NOT install incomplete components.
- Do NOT install substitute components.

Report damaged parts to dealer.

5 Appliance Set-Up

A. Unpacking

The Allure50 EVO is bolted (1/4 x 1" hex head bolts) to the skid to prevent movement during shipping.

To free the stove from the skid you must remove the hold-down bolts from both the left and right hand side shipping brackets using a 7/16" socket or wrench. Figure 5.1.

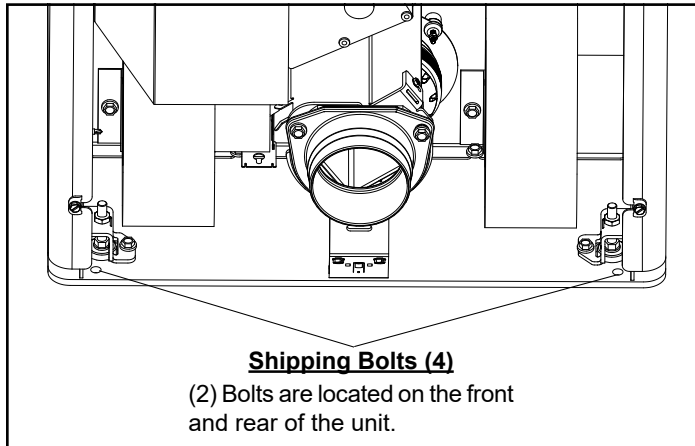


Figure 5.1

B. Firebox Draft and Combustion Fan RPM

These units are pre-tested at the factory with exactly 230 VAC, 50 Hz. They are checked and adjusted for firebox tightness, gasket leakage, motor operation and igniter operation. The Allure50 EVO is then factory set at a mid-point adjustment and in most cases will not need any adjustments.

Check and record the firebox draft before installing venting and after venting is installed (**before starting fire**).

There is a draft meter port located in the back of the unit at the pressure switch where draft can be measured. Install the magnehelic meter (*capable of at least 124 Pa*) Figure 5.2.

Connect the power cord to a 230 VAC, 50 Hz grounded receptacle. (A surge protector is recommended to protect the circuit board.) Also be sure that the polarity of the outlet that the stove is plugged into is correct.

Go to the "Home Screen", the power icon should be gray. Press menu, on the first menu page press "test" icon.

The test page has 4 component test modes. The second icon is for the combustion fan test.

One press of the icon turns the combustion fan to full line voltage. (**Note: During this test, the combustion fan will not achieve its top RPM of 3200 due to the density of the ambient air.**) All RPM displays could vary +/- 50 from that of the set RPM's. Allow several minutes for the fan motor to warm up.

Press the icon a second time, the combustion fan will go to "Maximum" (as set in the **Authorized Dealer Only** area under the combustion fan icon)

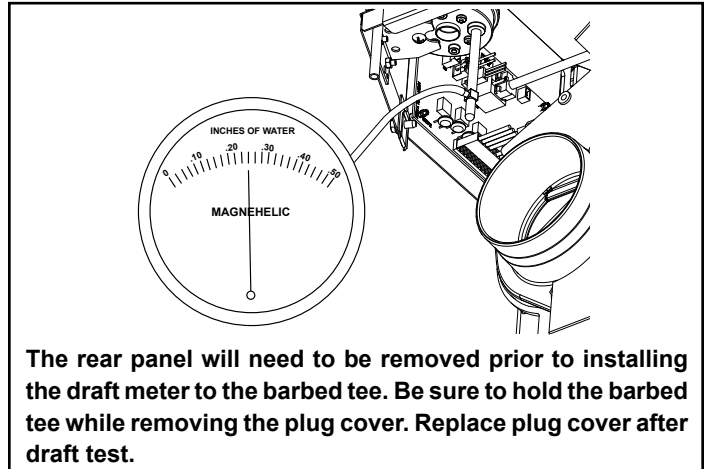


Figure 5.2

The "Maximum" is factory set at 2900 RPM. Allow the RPM to stabilize and record the firebox draft Maximum.

Before Install: _____ Pa

After Install: _____ Pa

(Firebox Draft and Combustion Fan RPM Cont.)

Press the icon a third time, the combustion fan will go to "Minimum" (as set in the **Authorized Dealer Only** area under the combustion fan icon) allow the RPM to stabilize and record the firebox draft minimum.

Before Install: _____ Pa

After Install: _____ Pa

Cold Stove Draft:

2500 RPM Low - 50 and 62 Pa

2900 RPM High - 112 and 124 Pa

Leaving the test page will end any tests in progress and goes back to whatever mode of operation it was set to on the home page.

If the unit is not adjusted properly, it does not cause a safety concern. If the unit is adjusted too high, only efficiency is lost. If the unit is adjusted too low, the low draft pressure switch will not allow the feed motor or the igniter to operate.

C. Flame Guide

Install the cast iron flame guide on top of the burn pot. Make sure that the flame guide is fully seated on the vertical sides of the burn pot and that the back of the guide rests against the body of the stove. Figure 5.3.

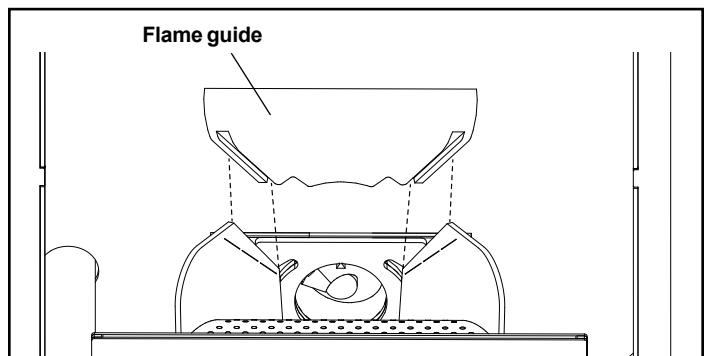


Figure 5.3

6 Reference Material

A. Safety Reminders

When installing and operating your Harman® Allure50 EVO, respect basic safety standards. Read these instructions carefully before you attempt to install or operate the Allure50 EVO. Failure to do so may result in damage to property or personal injury and may void the product warranty.

Consult with your local building code agency and insurance representative before you begin your installation to ensure compliance with local codes, including the need for permits and follow-up inspections.

Due to high temperatures, this stove should be placed out of traffic and away from furniture and draperies.

Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burn to skin and/or clothing.

Young children should be carefully supervised when they are in the same room as the stove.

Clothing and other flammable materials should not be placed on or near this stove.

Installation and repair of this stove should be done by a qualified service person. The appliance should be inspected before use and at least annually by a qualified service person. More frequent cleaning may be required. It is imperative that control compartments, burners, and circulating air passageways of this stove be kept clean.



WARNING

KEEP COMBUSTIBLE MATERIALS SUCH AS GRASS, LEAVES, ETC. AT LEAST 3 FEET AWAY FROM THE POINT DIRECTLY UNDER THE VENT TERMINATION.



WARNING

USE OF IMPROPER FUELS, FIRE STARTERS OR ALTERING THE STOVE FOR HIGHER HEAT OUTPUT MAY CAUSE DAMAGE TO THE STOVE AND COULD RESULT IN A HOUSE FIRE. USE ONLY APPROVED FUELS AND OPERATION GUIDELINES.



CAUTION

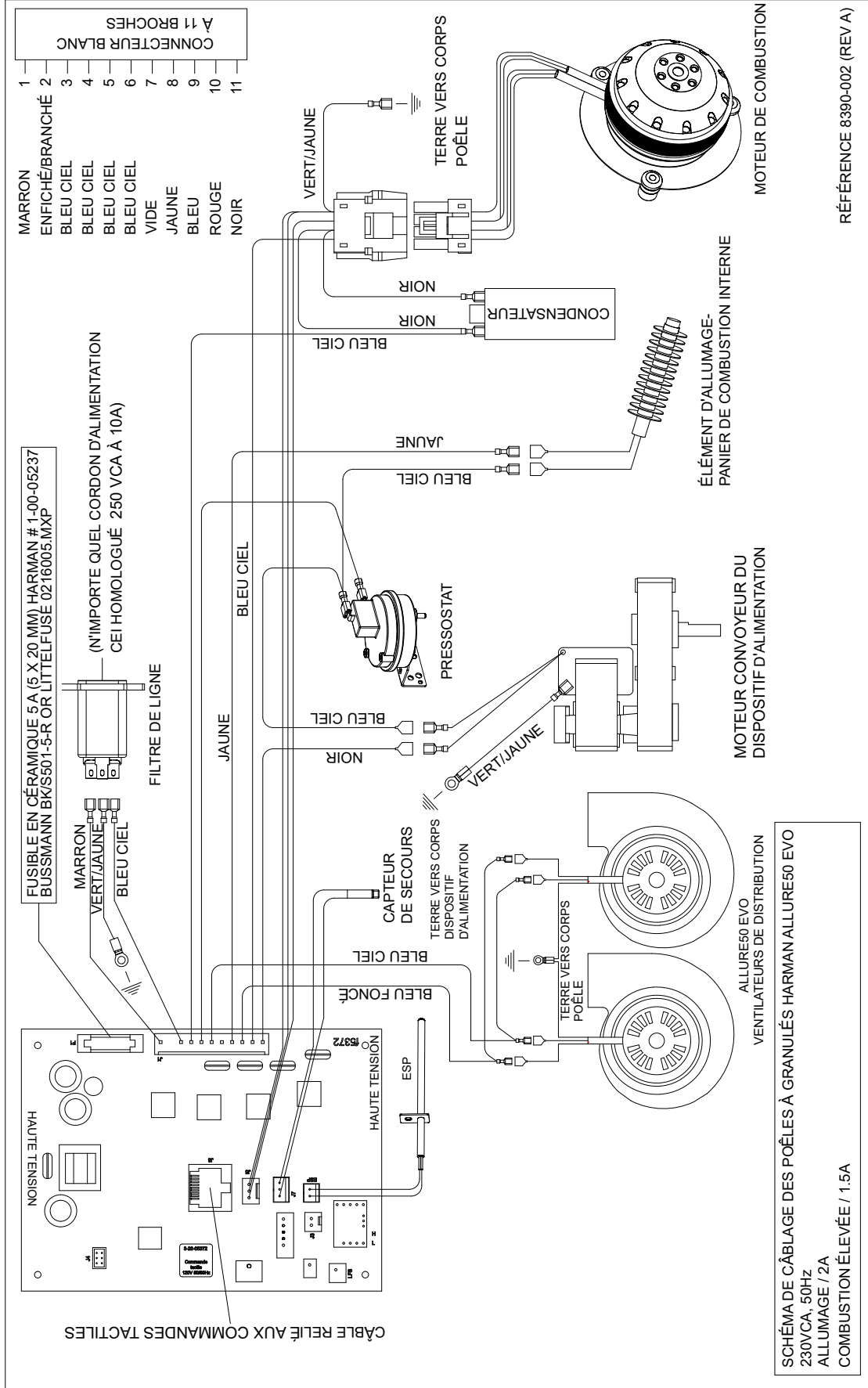
THIS APPLIANCE MUST BE VENTED TO THE OUTSIDE.



CAUTION

THE STOVE IS HOT WHILE IN OPERATION. KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS.

B. Wiring Diagram



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Please contact your Harman® dealer with any questions or concerns.
For the location of your nearest Harman® dealer,
please visit www.harmanstoves.com.

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